

Notification Date: November 1, 2023
Effective Date: November 1, 2023

PRODUCT CHANGE NOTIFICATION

ICR-4400 SMA Washer

Product Identification

Affected Products:

- This applies to the **ICR-4401**, **ICR-4434**, **ICR-4453**, and **ICR-4461** product families.

Change Description

Detailed Description of the Change:

- The alteration specifically pertains to the assembly process of the SMA connectors, which are located on the front panel of the chassis.
- A significant addition to the front-side assembly is the inclusion of a split lock washer.
- This entails that the assembly sequence for the SMA connector has been updated to initially incorporate an internal tooth lock washer, followed by a split lock washer, and finally being secured with a nut.

Anticipated Impact

Detailed Description of the Impact:

- This modification has been introduced primarily to streamline the manufacturing process. It is important to note that this change does not affect the mechanical properties of the assembly in any other manner.
- The torque specifications required for loosening the nut on the SMA connector are maintained at their original levels. This is deliberately designed to mitigate the risk of any unintended loosening of the nut.

Qualification Data

The new version of the product fulfills all internal quality requirements according to our Quality Management process and philosophy.